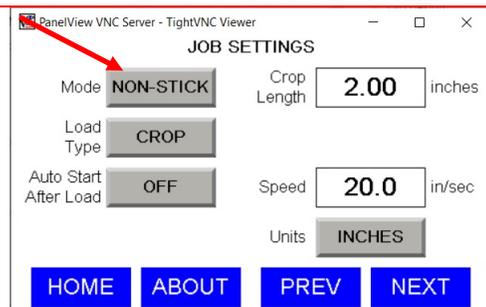
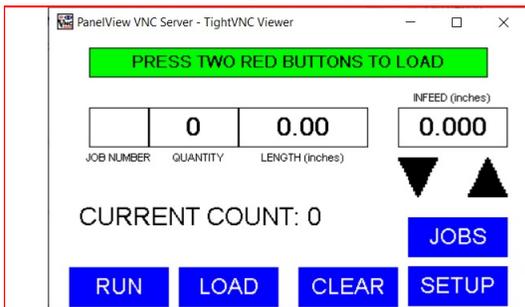




# SLICE<sup>®</sup> 230 ENHANCED STICK MODE QUICK START GUIDE

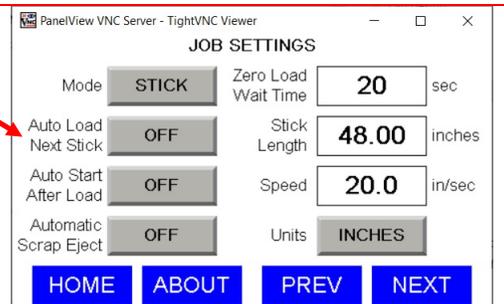
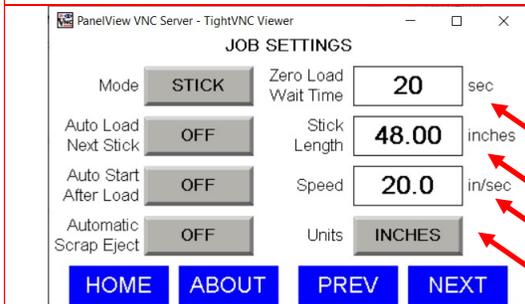


**MAKE SURE TOP AND BOTTOM SAFETY GUARDS ARE ATTACHED**



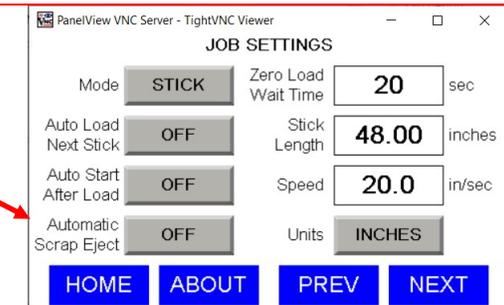
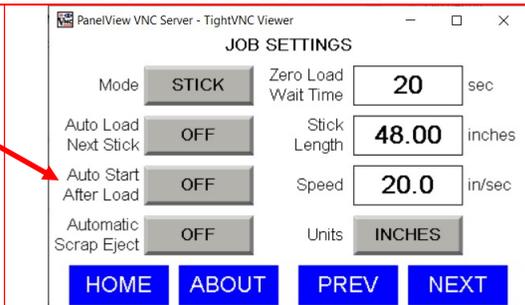
**1. FROM THE HOME SCREEN, PRESS THE BLUE SET UP BUTTON (OR F4) TO TOGGLE TO THE JOB SETTINGS SCREEN**

**2. FROM THE JOB SETTINGS SCREEN CLICK ON THE MODE BOX TO TOGGLE FROM NON-STICK TO STICK MODE.**



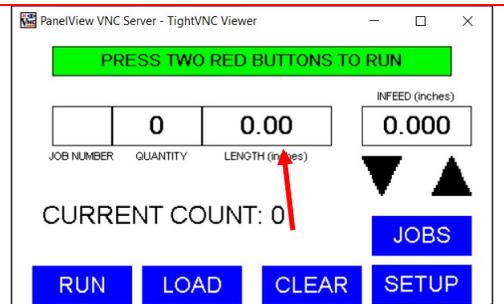
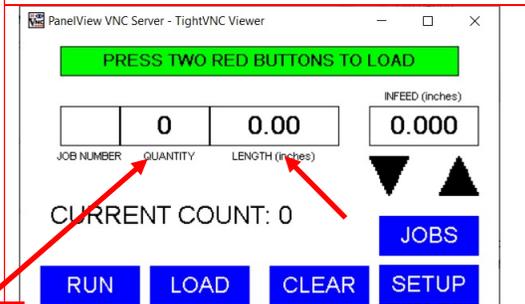
**3. FROM THE JOB SETTINGS SCREEN ENTER THE ZERO LOAD WAIT TIME, STICK LENGTH AND SPEED (5 TO 35 IN/SEC). TOGGLE FROM INCHES TO METRIC IF DESIRED.**

**4. FROM THE SAME JOB SETTINGS SCREEN TOGGLE ON OR OFF AUTO LOAD NEXT STICK TO ENABLE OR DISABLE THE ABILITY TO CONTINUOUSLY FEED STICK TUBE.**



**5. FROM THE SAME JOB SETTINGS SCREEN TOGGLE ON OR OFF AUTO START AFTER LOAD TO ENABLE OR DISABLE START AFTER LOAD.**

**6. FROM THE SAME JOB SETTINGS SCREEN TOGGLE ON OR OFF AUTOMATIC SCRAP EJECT TO ENABLE THE OR DISABLE THE LAST PIECE OF SCRAP TO EJECT OR PAUSE.**



**7. TAP HOME OR F1 TO TOGGLE BACK TO THE HOME SCREEN, ENTER QUANTITY AND LENGTH**

**8. PRESS TWO RED SIDE BUTTONS TO LOAD THEN PRESS TWO RED SIDE BUTTONS TO RUN.**