

## **5 LILE** 230 QUICK START GUIDE

MAKE SURE TOP AND BOTTOM SAFETY GUARDS ARE ATTACHED





MAKE SURE THE SAFTEY GUARDS IS IN PLACE.



1.CONNECT AIR LINE TO ¼" NPT NIPPLE AND ADJUST REGULATOR TO 80 PSI

PRESS TWO RED BUTTONS TO LOAD

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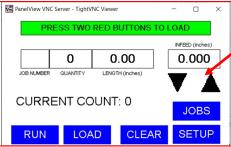
O 0.00

JOB NUMBER QUANTITY LENGTH (inches)

CURRENT COUNT: 0

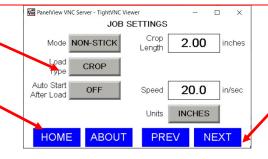
RUN LOAD CLEAR SETUP

2.CONNECT POWER CORD TO UNIT AND TURN THE POWER ON. DISPLAY WILL APPEAR IN A FEW SECONDS.



3. USING THE UP ARROW ON THE HOME SCREEN, OPEN THE INPUT WHEELS TO ENABLE MATERIAL TO BE INSERTED.

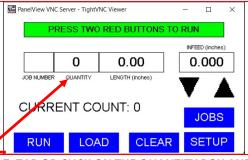
4.USING THE DOWN ARROW ON THE HOME SCREEN, CLOSE THE INPUT WHEELS TO BE ACTIVELY COMPRESSING THE MATERIAL TO PREVENT SLIPPAGE. THEN PRESS SETUP.

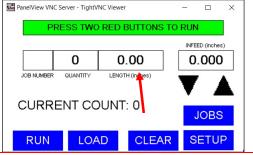




5. PRESS THE LOAD TYPE BOX TO TOGGLE TO SET THE FEED TO CROP THEN PRESS HOME TO RETURN TO THE HOME SCREEN.

6. FROM THE HOME SCREEN PRESS THE TWO RED BUTTONS ON THE UPPER SIDES OF THE MACHINE TO LOAD/CROP.





7. TAP OR CLICK ON THE QUANTITY BOX AND ENTER THE JOB QUANTITY AND ENTER

8.TAP OR CLICK ON THE LENGTH BOX AND ENTER THE JOB LENGTH AND THEN ENTER.